

K-9

MODEL K-9 RIGID COUPLING - T&G Design -

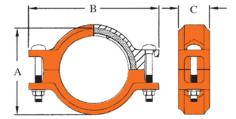
The *Shurjoint* Model K-9 is a T&G (tongue & groove) design coupling for moderate pressure applications where rigidity is required including valve connections, mechanical rooms, fire mains and long straight runs. The built-in teeth and T&G mechanism firmly grasp the pipe ends to eliminate undesired flex. Support and hanging requirements correspond to ANSI B31.1, B31.9 and NFPA 13.

The Model K-9 couplings are comprised of two identical housing segments, EPDM rubber gasket and plated track bolts and nuts. Housing segments are supplied with our standard painted finishes, i.e. orange or RAL3000 red. Optional finishes such as hot dipped zinc galvanized and custom epoxy coatings are available.



K-9 couplings should always be installed so that the coupling bolt pads make metal to metal contact.

No need to worry about bold pad interference as the Model K-9 works well with both regular and short radius elbows and tees.







For Fire Protection pressure rating, listing, and approval information, refer to Data Sheet B-42 or visit *SHURJOINT* website, <u>www.shurjoint.com</u> for details or contact your *SHURJOINT* Representative.



			Mod	el K-9 l	Rigid Coupl	ing				
Nominal Size	Pipe OD	Max. Working Pressure (CWP)*	ASME/ANSI Pressure Class Rating^ @100ºF/@38ºC	Max End Load (CWP)	Axial Displacement	Dimension A B C		Bolt Size	Weight	
in	in	PSI	PSI	Lbs	in	in	in	in	in	Lbs
mm	mm	Bar	Nom. class	kN	mm	mm	mm	mm	mm	Kgs
1¼	1.660	500	300	1080	0~0.06	2.56	4.33	1.77	3∕8 X 13⁄4	1.3
32	42.2	34.5	150	4.82	0~1.6	65	110	45	M10 x 45	0.6
1½	1.900	500	300	1410	0~0.06	2.80	4.45	1.77	3∕8 X 21∕8	1.3
40	48.3	34.5	150	6.32	0~1.6	71	113	45	M10 x 55	0.6
2	2.375	500	300	2210	0~0.06	3.27	4.88	1.77	3∕8 X 21∕8	1.5
50	60.3	34.5	150	9.85	0~1.6	83	124	45	M10 x 55	0.7
21⁄2	2.875	500	300	3240	0~0.06	3.86	5.39	1.77	3∕8 X 21∕8	1.8
65	73.0	34.5	150	14.43	0~1.6	98	137	45	M10 x 55	0.8
76.1 mm	3.000	500	300	3530	0~0.06	4.00	5.51	1.77	3∕8 X 21∕8	1.8
/0.1 11111	76.1	34.5	150	15.68	0~1.6	102	140	45	M10 x 55	0.8
3	3.500	500	300	4800	0~0.06	4.50	5.94	1.77	⅔ x 2 ¾	2.6
80	88.9	34.5	150	21.40	0~1.6	114	151	45	M10 x 70	1.2
108.0 mm	4.250	500	300	7080	0~0.13	5.38	7.00	2.00	3∕8 X 23⁄4	3.6
108.0 11111	108.0	34.5	150	31.59	0~3.2	137	219	51	M10 x 70	1.7
4	4.500	350	300	5560	0~0.13	5.63	7.48	2.00	3∕8 X 23⁄4	3.6
100	114.3	24.1	150	24.72	0~3.2	143	190	51	M10 x 70	1.7
133.0 mm	5.250	350	300	7570	0~0.13	6.52	8.61	2.00	1⁄2 x 3	4.6
133.0 11111	133.0	24.1	150	33.46	0~3.2	166	219	51	M12 x 75	2.1
100.7	5.500	350	300	8310	0~0.13	6.77	9.21	2.00	1⁄2 x 3	4.6
139.7 mm	139.7	24.1	150	36.92	0~3.2	172	234	51	M12 x 75	2.1
5	5.563	350	300	8500	0~0.13	6.89	8.98	2.00	½ x 3	4.6
125	141.3	24.1	150	37.77	0~3.2	175	228	51	M12 x 75	2.1
150.0 mama	6.250	350	300	10730	0~0.13	7.50	9.67	2.00	½ x 3	4.4
159.0 mm	159.0	24.1	150	47.83	0~3.2	191	246	51	M12 x 75	2.0
1/ 5 1	6.500	350	300	11600	0~0.13	7.75	9.92	2.00	½ x 3	5.3
165.1 mm	165.1	24.1	150	51.57	0~3.2	197	252	51	M12 x 75	2.4

No interference



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			MOG	CI IX-3 I	Ngiu Coup	ing				
Nominal Size	Pipe OD	Max. Working Pressure	ASME/ANSI Pressure Class Rating^	Max End Load	Axial Displacement		Dimension		Bolt Size	Weight
0120	00	(CWP)*	@100ºF/@38ºC	(CWP)	Displacement	А	В	С	0120	noight
in	in	PSI	PSI	Lbs	in	in	in	in	in	Lbs
mm	mm	Bar	Nom. class	kN	mm	mm	mm	mm	mm	Kgs
6	6.625	350	300	12050	0~0.13	7.87	10.04	2.09	1⁄2 x 3	5.9
150	168.3	24.1	150	53.59	0~3.2	200	255	53	M12 x 75	2.7
8	8.625	350	300	20430	0~0.13	10.16	13.98	2.40	‰ x 3½	9.7
200	219.1	24.1	150	90.82	0~3.2	258	355	61	M16 x 90	4.4

* Working Pressure is based on roll grooved standard wall carbon steel pipe.

^ The ASME/ANSI pressure class rating is not the design or maximum pressure rating, rather is provided for those that are accustomed to specifying or using ASME/ANSI pressure class rated components such as flange, valves, etc.

MODEL K-9H RIGID COUPLING

	Model K-9H Rigid Coupling									
Nominal Size	Pipe OD	Max. Working Pressure	ANSI Max Pressure Class End Axial Displacement		Dimension			Bolt Size	Weisht.	
Size	UD	(CWP)*	Rating [^] @100ºF/@38ºC	Load Displacement (CWP)		А	В	С	Size	Weight
in	in	PSI	PSI	Lbs	in	in	in	in	in	Lbs
mm	mm	Bar	Nom. class	kN	mm	mm	mm	mm	mm	Kgs
8	8.625	350	300	20430	0~0.13	10.29	13.08	2.48	3⁄4 x 43⁄4	9.7
200	219.1	24.1	150	90.82	0~3.2	261	332	63	M20 x 120	4.4

* Working Pressure is based on roll grooved standard wall carbon steel pipe.
^ The ASME/ANSI pressure class rating is not the design or maximum pressure rating, rather is provided for those that are accustomed to specifying or using ASME/ANSI pressure class rated components such as flange, valves, etc.

Performance Data

The following tables show the maximum working pressures (CWP) of Shurjoint Model K-9/K-9H Rigid Coupling used on both carbon steel and stainless steel pipes. Shurjoint ductile iron couplings can be used in conjunction with stainless steel pipe in non-corrosive environment as the flow media does not come in direct contact with the coupling housings but rather only the gasket.

Мо	Model K-9 on Carbon Steel Pipe								
Nom. Size	Cut-Gr	poved		Roll-Groove	d				
in / mm	XS PSI / Bar	STD PSI / Bar	STD PSI / Bar	Sch. 10 PSI / Bar	Sch. 7 PSI / Bar				
11⁄4	600	600	500	400	300				
32	41.4	41.4	34.50	27.6	20.7				
1½	600	600	500	400	300				
40	41.4	41.4	34.50	27.6	20.7				
2	600	600	500	400	300				
50	41.4	41.4	34.50	27.6	20.7				
21⁄2	600	600	500	400	300				
65	41.4	41.4	34.50	27.6	20.7				
21⁄2	600	600	500	400	300				
65	41.4	41.4	34.50	27.6	20.7				
3	600	600	500	400	300				
80	41.4	41.4	34.50	27.6	20.7				
4	600	600	500	400	300				
100	41.4	41.4	34.50	27.6	20.7				
5	450	450	450	350	250				
125	31.0	31.0	31.0	24.1	17.2				
5	450	450	450	350	250				
125	31.0	31.0	31.0	24.1	17.2				
6	450	450	450	350	250				
150	31.0	31.0	31.0	24.1	17.2				
6	450	450	450	350	250				
150	31.0	31.0	31.0	24.1	17.2				
8	450	450	300	250	200				
200	31.0	31.0	20.7	17.2	13.8				
8 (K-9H)	450	450	300	250	200				
200	31.0	31.0	20.7	17.2	13.8				

	Model K-9 on Stainless Steel Pipe										
Nom. Size	Cut-G	rooved		Roll-Grooved	1						
in / mm	Sch. 80S PSI / Bar	Sch. 40S PSI / Bar	Sch. 40S PSI/Bar	Sch. 10S PSI/Bar	Sch. 5S PSI / Bar						
1¼	600	600	450	300	250						
32	41.4	41.4	31.0	20.7	17.2						
1½	600	600	450	300	250						
40	41.4	41.4	31.0	20.7	17.2						
2	600	600	450	300	250						
50	41.4	41.4	31.0	20.7	17.2						
21⁄2	600	600	450	300	250						
65	41.4	41.4	31.0	20.7	17.2						
21/2	600	600	450	300	250						
65	41.4	41.4	31.0	20.7	17.2						
3	600	600	450	300	250						
80	41.4	41.4	31.0	20.7	17.2						
4	600	600	450	300	200						
100	41.4	41.4	31.0	20.7	13.8						
5	450	450	300	200	NR						
125	31.0	31.0	20.7	13.8							
5	450	450	300	200	NR						
125	31.0	31.0	20.7	13.8							
6	450	450	300	125	NR						
150	31.0	31.0	20.7	8.6							
6	450	450	300	125	NR						
150	31.0	31.0	20.7	8.6							
8	450	450	300	100	NR						
200	31.0	31.0	20.7	6.9							
8 (K-9H)	450	450	300	100	NR						
200	31.0	31.0	20.7	6.9							



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MATERIAL SPECIFICATIONS

• Housing:

Ductile Iron to ASTM A536, Gr. 65-45-12 and or ASTM A395, Gr. 65-45-15, min. tensile strength 65,000 psi (448 MPa).

Surface Finish:

- Standard painted finishes in orange or RAL3000 red.
- □ Hot dip zinc galvanized (Option).
- Epoxy Coatings in RAL3000 red or other colors (Option)

• Rubber Gasket:

Grade "E" EPDM (Color code: Green stripe) Good for cold & hot water up to +230°F (+110°C). Also good for services for water with acid, water with chlorine, deionized water, seawater and waste water, dilute acids, oil-free air and many chemicals. Not recommended for petroleum oils, minerals oils, solvents and aromatic hydrocarbons.

Maximum Temperature Range: -30°F (-34°C) to +230°F (+110°C)*.

*EPDM gaskets for water services are not recommended for steam services unless couplings or components are accessible for frequent gasket replacement. (Option) Grade "T" Nitrile (Color code: Orange stripe) Recommended for petroleum products, air with oil vapors, vegetable and mineral oils within the specified temperature range. Also good for water services under +150°F (+66°C).

Temperature range: -20 °F to +180 °F (-29 °C to +82 °C). Do not use for HOT WATER above +150 °F (+66 °C) or HOT DRY AIR above +140 °F (+60 °C)

□ Other options: Grade "O" Fluoroelastomer. Grade "L" Silicone.

For additional details contact Shurjoint.

Bolts & Nuts:

Heat treated carbon manganese steel track bolts to ASTM A449-83a (or A183 Gr. 2), minimum tensile strength 110,000 psi (758 MPa), Zinc electroplated, with heavy-duty hexagonal nuts to ASTM A563.

General Notes:

- ASME/ANSI Pressure-Temperature Rating is provided as an aid in selecting a proper coupling to incorporate with other piping components (valves, flanges, and etc.) that are used in the same system and carry the ASME/ANSI rating. Select a Class 150 coupling to incorporate with Class 150 valves and flanges.
- Maximum Working Pressure (CWP) listed is the maximum cold water pressure for general piping services tested to ASTM F1476 and or AWWA C606 methods. Figures listed are based on roll- or cut-grooved standard wall carbon steel pipe. For other pipe schedules or pipe materials, contact Shurjoint for additional information.
- Max. End Load is calculated based on the maximum working pressure (CWP).
- Listed and or Approved Pressures are pressure ratings for fire protection systems, tested and approved by various approval bodies. Please always refer to the latest approval data posted on the Shurjoint website.
- Field Joint Test: For one time only the system may be tested hydrostatically at 1½ times the maximum working pressure listed (AWWA C606 5.2.3).
- Warning: Piping systems must always be depressurized and drained before attempting disassembly and or removal of any components.
- The 10 Year Limited Warranty applies to manufacturing defects only and does not cover severe service/temperature applications or wear parts.
- Shurjoint reserves the right to change specifications, designs and or standard without notice and without incurring any obligations.

Job Name:	System No.		Location:
Contractor:		Approved:	Date:
Engineer:		Approved:	Date:

Shurjoint product specifications in U.S. customary units and metric are approximate and are provided for reference only. For precise measurements, please contact **Shurjoint** Technical Service. **Shurjoint** reserves the right to change or modify product design, construction, specifications, or materials without prior notice and without incurring any obligations to make such changes and modifications on **Shurjoint** products previously subsequently sold.





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MODEL 7771 STANDARD RIGID COUPLING - T&G Design -

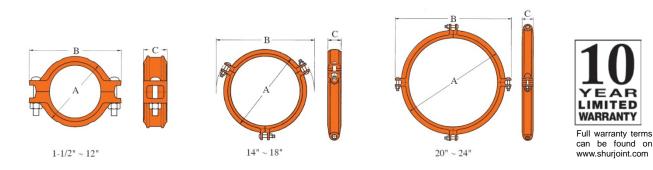
The Model 7771 Standard Rigid Coupling is the ideal choice for risers, mechanical rooms or other applications where rigidity is required. The tongue and groove design and mechanisms provide a rigid connection reducing and or eliminating flexural and torsional loads. The Model 7771 coupling sizes $1\frac{1}{2}$ " - 12" (40 mm – 300 mm) are comprised of two identical housing segments, sizes $14^{"}$ -18" (350 mm – 400 mm) are comprised of three identical segments and sizes 20" - 24" (500 mm – 600 mm) are comprised of four identical segments. All include an EPDM rubber gasket and plated track bolts and nuts. Housing segments are supplied with our standard painted finishes, i.e. orange or RAL3000 red. Optional finishes such as hot dipped zinc galvanized and custom epoxy coatings are available.

bolt pads make metal to metal contact.

7771 couplings should always be installed so that the coupling



For Fire Protection pressure rating, listing, and approval information, refer to Data Sheet B-42 or visit **SHURJOINT** website, <u>www.shurjoint.com</u> for details or contact your **SHURJOINT** Representative.



Model 7771 Standard Rigid Coupling

Nominal	Pipe	Max. Working Pressure	ASME/ANSI Pressure Class Rating^	Max. End Load	Axial Displace-		Dimensions	6	E	Bolt	
Size	OD	(CWP)*	@100ºF/@38ºC	(CWP)	ment †	А	В	С	No	Size	Weight
in	in	PSI	PSI	Lbs	in	in	in	in		in	Lbs
mm	mm	Bar	Nom. Class	kN	mm	mm	mm	mm		mm	Kgs
1½	1.900	500	750	1410	0~0.06	2.91	4.33	1.81	2	3∕8 x 21∕8	1.5
40	48.3	34	300	6.23	0~1.6	74	100	46	Z	M10 x 55	0.7
2	2.375	500	750	2210	0~0.06	3.34	4.96	1.81	2	3∕8 x 21∕8	1.9
50	60.3	34	300	9.70	0~1.6	85	126	46	Z	M10 x 55	0.9
21⁄2	2.875	500	750	3240	0~0.06	3.89	5.82	1.81	2	3∕8 x 21∕8	2.6
65	73.0	34	300	14.22	0~1.6	99	148	46	Z	M10 x 55	1.2
76.1 mm	3.000	500	750	3530	0~0.06	4.00	5.90	1.81	2	3∕8 x 21∕8	2.6
70.111111	76.1	34	300	15.46	0~1.6	102	150	46	Z	M10 x 55	1.2
3	3.500	500	750	4800	0~0.06	4.52	6.69	1.81	2	½ x 3	3.3
80	88.9	34	300	21.09	0~1.6	115	170	46	Z	M12 x 75	1.5
4	4.250	500	750	7090	0~0.16	5.54	7.59	2.00	2	½ x 3	4.8
100	108.0	34	300	31.13	0~4.1	141	193	51	Z	M12 x 75	2.2
4	4.500	500	750	7940	0~0.16	5.82	7.79	2.00	2	½ x 3	4.8
100	114.3	34	300	34.87	0~4.1	148	198	51	2	M12 x 75	2.2
5	5.250	450	750	9730	0~0.16	6.61	9.72	2.00	2	‰ x 3½	6.0
125	133.0	31	300	43.05	0~4.1	168	247	51	2	M16 x 90	2.7
139.7 mm	5.500	450	750	10680	0~0.16	6.8	9.80	2.00	2	‰ x 3½	6.4
137.7 11111	139.7	31	300	47.49	0~4.1	173	249	51	2	M16 x 90	2.9
5	5.563	450	750	10930	0~0.16	6.88	9.84	2.00	2	‰ x 3½	6.4
125	141.3	31	300	48.59	0~4.1	175	250	51	Z	M16 x 90	2.9
159.0 mm	6.250	450	750	13790	0~0.16	7.63	10.70	2.00	2	‰ x 3½	8.0
137.011111	159.0	31	300	61.52	0~4.1	194	272	51	Z	M16 x 90	3.6
165.1 mm	6.500	450	750	14920	0~0.16	7.87	11.02	2.00	2	‰ x 3½	7.7
105.111111	165.1	31	300	66.33	0~4.1	200	280	51	Z	M16 x 90	3.5





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Model 7771 Standard Rigid Coupling

Nominal	Pipe	Max. Working Pressure	ASME/ANSI Pressure Class Rating^	Max. End Load	Axial Displace-		Dimensions	6	I	3olt	
Size	ÓD	(CWP)*	@100ºF/@38ºC	(CWP)	ment †	А	В	С	No	Size	Weight
in	in	PSI	PSI	Lbs	in	in	in	in		in	Lbs
mm	mm	Bar	Nom. Class	kN	mm	mm	mm	mm		mm	Kgs
6	6.625	450	750	15500	0~0.16	8.07	11.02	2.00	2	‰ x 3½	8.1
150	168.3	31	300	68.93	0~4.1	205	280	51	2	M16 x 90	3.7
8	8.625	300	400	17510	0~0.16	10.27	13.62	2.40	2	% x 5⁵⁄16	14.6
200	219.1	20	250	75.37	0~4.1	261	346	61	Z	M16 x 135	6.6
10	10.750	300	400	27210	0~0.16	12.44	16.29	2.50	2	3⁄4 x 43⁄4	18.6
250	273.0	20	250	117.01	0~4.1	316	414	64	Z	M20 x 120	8.4
12	12.750	300	400	38280	0~0.16	14.17	18.42	2.50	2	% x 6½	24.5
300	323.9	20	250	164.71	0~4.1	360	468	64	Z		11.1
200 JIS	8.516	300	400	17070	0~0.16	10.00	13.62	2.40	2	5∕8 X 55∕16	15.2
200 313	216.3	20	250	73.45	0~4.1	254	346	61	Z	M16 x 135	6.9
250 JIS	10.528	300	400	26100	0~0.16	12.20	15.20	2.50	2	3⁄4 x 43⁄4	19.3
200 JIS	267.4	20	250	112.26	0~4.1	310	386	64	Z	M20 x 120	8.7
300 JIS	12.539	300	400	37020	0~0.16	13.94	17.48	2.50	2	% x 6½	26.0
300 112	318.5	20	250	159.26	0~4.1	354	444	64	Z		11.2
14	14.000	300	300	46150	0~0.13	16.25	19.76	3.00	2	% x 4	31.9
350	355.6	20	150	198.53	0~3.2	413	502	76	Z		14.5
16	16.000	300	300	60280	0~0.13	18.11	22.24	3.00	3	% x 4	35.2
400	406.4	20	150	259.30	0~3.2	460	565	76	3		16.0
18	18.000	300	300	76300	0~0.13	20.51	24.37	3.11	3	% x 4	37.4
450	457.2	20	150	328.18	0~3.2	521	619	79	J		17.0
20	20.000	300	300	94200	0~0.13	22.87	26.88	3.11	4	1 x 3½	52.8
500	508.0	20	150	405.16	0~3.2	581	683	79	т		24.0
22	22.000	250	300	94980	0~0.13	24.49	28.35	3.11	4	1 x 3½	58.3
550	558.8	17	150	416.71	0~3.2	622	720	79	•		26.5
24	24.000	250	300	113040	0~0.13	27.12	30.86	3.11	4	1 x 3½	62.6
600	609.6	17	150	495.92	0~3.2	689	784	79	-		28.4

* Working Pressure is based on roll grooved standard wall carbon steel pipe.

^The ASME/ANSI pressure class rating is not the design or maximum pressure rating, rather is provided for those that are accustomed to specifying or using ASME/ANSI pressure class rated components such as flange, valves, etc.

† Allowable Axial Displacement and Angular Movement (deflection) figures are for roll grooved standard steel pipe. Values for cut grooved pipe will be double that of roll grooved. These values are maximums; for design and installation purposes these figures should be reduced by: 50% for $\frac{3}{4}$ – $\frac{3}{2}$; 25% for 4" and larger to compensate for jobsite conditions.

MATERIAL SPECIFICATIONS

• Housing:

Ductile Iron to ASTM A536, Gr. 65-45-12 and or ASTM A395, Gr. 65-45-15, min. tensile strength 65,000 psi (448 MPa).

Surface Finish:

Standard painted finishes in orange or RAL3000 red.

- Hot dip zinc galvanized (Option).
- Epoxy Coatings in RAL3000 red or other colors (Option)

• Rubber Gasket:

Grade "E" EPDM (Color code: Green stripe) Good for cold & hot water up to +230°F (+110°C). Also good for services for water with acid, water with chlorine, deionized water, seawater and waste water, dilute acids, oil-free air and many chemicals. Not recommended for petroleum oils, minerals oils, solvents and aromatic hydrocarbons.

Maximum Temperature Range: -30°F (-34°C) to +230°F (+110°C)*.

*EPDM gaskets for water services are not recommended for steam services unless couplings or components are accessible for frequent gasket replacement. □ (Option) Grade "T" Nitrile (Color code: Orange stripe) Recommended for petroleum products, air with oil vapors, vegetable and mineral oils within the specified temperature range. Also good for water services under +150°F (+66°C).

Temperature range: -20 °F to +180 °F (-29 °C to +82 °C). Do not use for HOT WATER above +150 °F (+66 °C) or HOT DRY AIR above +140 °F (+60 °C).

□ Other options: Grade "O" – Fluoro-elastomer. Grade "L" – Silicone. For additional details contact *Shurjoint*.

Bolts & Nuts:

Heat treated carbon manganese steel track bolts to ASTM A449-83a (or A183 Gr. 2), minimum tensile strength 110,000 psi (758 MPa), Zinc electroplated, with heavy-duty hexagonal nuts to ASTM A563.







Performance Data

The following tables show the maximum working pressures (CWP) of *Shurjoint* Model 7771 Standard Rigid Coupling used on both carbon steel and stainless steel pipes. *Shurjoint* ductile iron couplings can be used in conjunction with stainless steel pipe in non-corrosive environment as the flow media does not come in direct contact with the coupling housings but rather only the gasket.

	Unit: psi / Bar							
М	odel 777 [.]	1 on Ca	rbon Stee	l Pipe				
Nom. Size	Cut-Gro	poved	Ro	ll-Groove	d			
in / mm	XS	STD	STD	Sch. 10	Sch. 7			
1½	600	600	500	400	300			
40	42	42	35	28	20			
2	600	600	500	400	300			
50	42	42	35	28	20			
2 ½	600	600	500	400	300			
65	42	42	35	28	20			
2 ½	600	600	500	400	300			
65	42	42	35	28	20			
3	600	600	500	400	300			
80	42	42	35	28	20			
4	600	600	500	400	300			
100	42	42	35	28	20			
5	450	450	450	350	250			
125	31	31	31	24	17			
5	450	450	450	350	250			
125	31	31	31	24	17			
6	450	450	450	350	250			
150	31	31	31	24	17			
6	450	450	450	350	250			
150	31	31	31	24	17			
8	450	450	300	250	200			
200	31	31	20	17	14			
10	350	350	300	200	175			
250	24	24	20	14	12			
12	350	350	300	200	175			
300	24	24	20	14	12			

Unit: psi / Bar							
	Model	7771on Sta	inless Steel	l Pipe			
Nom. Size	Cut-G	ooved	R	oll-Groove	ed		
in / mm	Sch. 80S	Sch. 40S	Sch. 40S	Sch. 10S	Sch. 5S		
1½	600	600	450	300	250		
40	42	42	31	20	17		
2	600	600	450	300	250		
50	42	42	31	20	17		
2 ½	600	600	450	300	250		
65	42	42	31	20	17		
21/2	600	600	450	300	250		
65	42	42	31	20	17		
3	600	600	450	300	250		
80	42	42	31	20	17		
4	600	600	450	300	200		
100	42	42	31	20	14		
5	450	450	300	200	NR		
125	31	31	20	14			
5	450	450	300	200	NR		
125	31	31	20	14			
6	450	450	300	125	NR		
150	31	31	20	9			
6	450	450	300	125	NR		
150	31	31	20	9			
8	450	450	300	100	NR		
200	31	31	20	7			
10	350	350	200	NR	NR		
250	24	24	14				
12	350	350	200	NR	NR		
300	24	24	14				

General Notes:

- ASME/ANSI Pressure-Temperature Rating is provided as an aid in selecting a proper coupling to incorporate with other piping components (valves, flanges, and etc.) that are used in the same system and carry the ASME/ANSI rating. Select a Class 150 coupling to incorporate with Class 150 valves and flanges.
- Maximum Working Pressure (CWP) listed is the maximum cold water pressure for general piping services tested to ASTM F1476 and or AWWA C606 methods. Figures listed are based on roll- or cut-grooved standard wall carbon steel pipe. For other pipe schedules or pipe materials, contact Shurjoint for additional information.
- Max. End Load is calculated based on the maximum working pressure (CWP).
- Listed and or Approved Pressures are pressure ratings for fire protection systems, tested and approved by various approval bodies. Please always refer to the latest approval data posted on the Shurjoint website.
- Field Joint Test: For one time only the system may be tested hydrostatically at 11/2 times the maximum working pressure listed (AWWA C606 5.2.3).
- Warning: Piping systems must always be depressurized and drained before attempting disassembly and or removal of any components.
- The 10 Year Limited Warranty applies to manufacturing defects only and does not cover severe service/temperature applications or wear parts.
- Shurjoint reserves the right to change specifications, designs and or standard without notice and without incurring any obligations.

Job Name:	System No.		Location:
Contractor:		Approved:	Date:
Engineer:		Approved:	Date:

Shurjoint product specifications in U.S. customary units and metric are approximate and are provided for reference only. For precise measurements, please contact **Shurjoint** Technical Service. **Shurjoint** reserves the right to change or modify product design, construction, specifications, or materials without prior notice and without incurring any obligations to make such changes and modifications on **Shurjoint** products previously subsequently sold.

